## In the Claims:

Please amend the claims as follows:

## **CLAIMS**

## What is claimed is:

- 1. (Currently Amended) Process A process for producing metal-matrix composite materials comprising at least one portion of magnesium or of a magnesium alloy and at least one production step in which thixomolding takes place, characterized in that wherein a Mg<sub>2</sub>Si phase with a volumetric content of at least 2% is dispersed into the metal matrix.
- 2. (Currently Amended) Process The process as claimed in claim 1, wherein the metal matrix comprises magnesium or a magnesium alloy.
- 3. (Currently Amended) Process The process as claimed in claim 1 or 2, wherein a granulate of silicon or a silicon alloy and a granulate of magnesium or of a magnesium alloy are processed jointly in a thixomolding process.
- 4. (Currently Amended) Process The process as claimed in one of claims 1 to 3 claim 3, wherein the amount and/or the size of the Mg<sub>2</sub>Si phase crystallites which form and/or the a silicon content of the a composite material are determined via the size and/or the amount of the particles of silicon or of the silicon alloy.
- 5. (Currently Amended) Process The process as claimed in one of claims 1 to 4 claim 1, wherein in the thixomolding process the cast body is produced from the metal-matrix composite material which is then further processed.

- 6. (Currently Amended) Process The process as claimed in claim 5, wherein the cast body is formed from the metal-matrix composite material subsequently in at least one process step.
- 7. (Currently Amended) Process The process as claimed in claim 6, wherein the cast body is formed from the metal-matrix composite material subsequently in at least one forging process and/or extrusion process.
- 8. (Currently Amended) Process The process as claimed in one of claims 1 to 7 claim 1, wherein in the production of the composite material addition of at least roughly 2% by weight Si and at most roughly 15% by weight Si takes place.
- 9. (Currently Amended) Process The process as claimed in one of claims 1 to 8 claim 1, wherein a Mg<sub>2</sub>Si phase with a volumetric content of at least roughly 5% to roughly at most roughly 40% is dispersed into a metal matrix.
- 10. (Currently Amended) Process The process as claimed in one of claims 1 to 9 claim 1, wherein in the production of metal-matrix composite material one of the standard magnesium alloys AZ91, AM50, MR1230D, MR1253M or a magnesium die casting alloy is used.
- 11. (Currently Amended) Process The process as claimed in one of claims 1 to 10 claim 1, wherein after adding Si the heating rate of the thixomolding device is reduced when the melt first forms.

- 12. (Currently Amended) Metal-matrix A metal-matrix composite material, wherein it was produced according to a process as claimed in one of claims 1 to 11 claim 1.
- 13. (Currently Amended) Component A component for a motor vehicle, wherein it comprises at least one metal-matrix composite material which was produced according to a process as claimed in one of claims 1 to 11 claim 1.
- 14. (Currently Amended) Use of a A metal-matrix composite material as claimed in claim 12 is used for producing engine parts, especially pistons, bushings for shafts, cylinders, or other rotationally symmetrical components or brake disks for motor vehicles.